

Hydrogen Fluoride, HF, 10ppm (823-1017-11-R)

Minimum Indicated Concentration	. 0.3 ppm	
Repeatability	. 5%, Successive exposure	
Accuracy	. 10% of Indication	
Span Drift	. < 10% change/6 months (typical)	
Response Time (Rise)	$T_{90} < 50 \text{ sec}, T_{50} < 15 \text{ sec}$	
Recovery Time (Fall)	. T ₁₀ < 30 sec	
Operating Temperature Range	20 to 50°C (-4 to 122°F)	
Storage Temperature Range	. 3 to 20°C (37 to 68°F)	
Operating Humidity Range*	. 15 - 95% RH, non-condensing	
Operating Pressure Range	Ambient Atmospheric ±1.5psi	
Sensor Life (Expected)	. Standard: 18 months from Shipping Date	
Calibration Frequency	. Monthly (recommended)	
Calibration Concentration	. 30 - 80 % of full scale	
Calibration Flowrate	. 0.5 LPM (recommended)	
Oxygen Requirement	. 1% by volume, minimum	

^{*}High humidity can enhance HF absorption and adsorption.

Cross-Interferences*

Gas	Gas Exposure	Sensor Output
Acetic Acid	100 ppm	Yes/No Data
Carbon Dioxide	5000 ppm	None
Carbon Monoxide	100 ppm	None
Chlorine	1.7 ppm	+1
Hydrocarbons	% Range	None
Hydrogen Chloride	2.7 ppm	+1 ppm
Sulfur Dioxide	3.3 ppm	+1 ppm

^{*} Interference factors may differ from sensor to sensor, it is not advisable to calibrate with interferent gases.

Special Calibration Considerations:

• Zeroing The Sensor

It is recommended that this sensor be zeroed in clean ambient air or Zero Air moisturized to ambient conditions. If dry air is used the sensor can exhibit a positive spike that could set off alarms. If dry Zero Air is used it should be allowed to run over the sensor for 3 to 5 minutes for the sensor output to equilibrate.

• Span Calibration

It is recommended that this sensor be calibrated at the half-scale concentration of 5 ppm HF if possible. If accuracy is not an issue, HCl gas may be used as a span gas with a 37% cross-interference factor. It is recommended that the sensor undergo a 3 to 5 minute pre-calibration exposure in order to season the calibration system. This pre-exposure ensures that the gas reaches the sensor at full concentration. The use of TeflonTM or HDPE tubing is recommended with this gas to prevent gas absorption into the tubing walls.

• Test-on-Demand Cell

There is no Test-on-Demand cell available for this sensor.